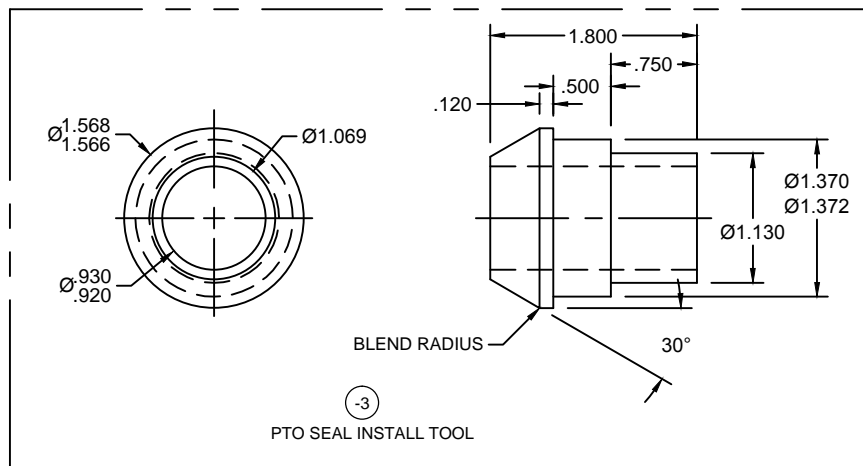
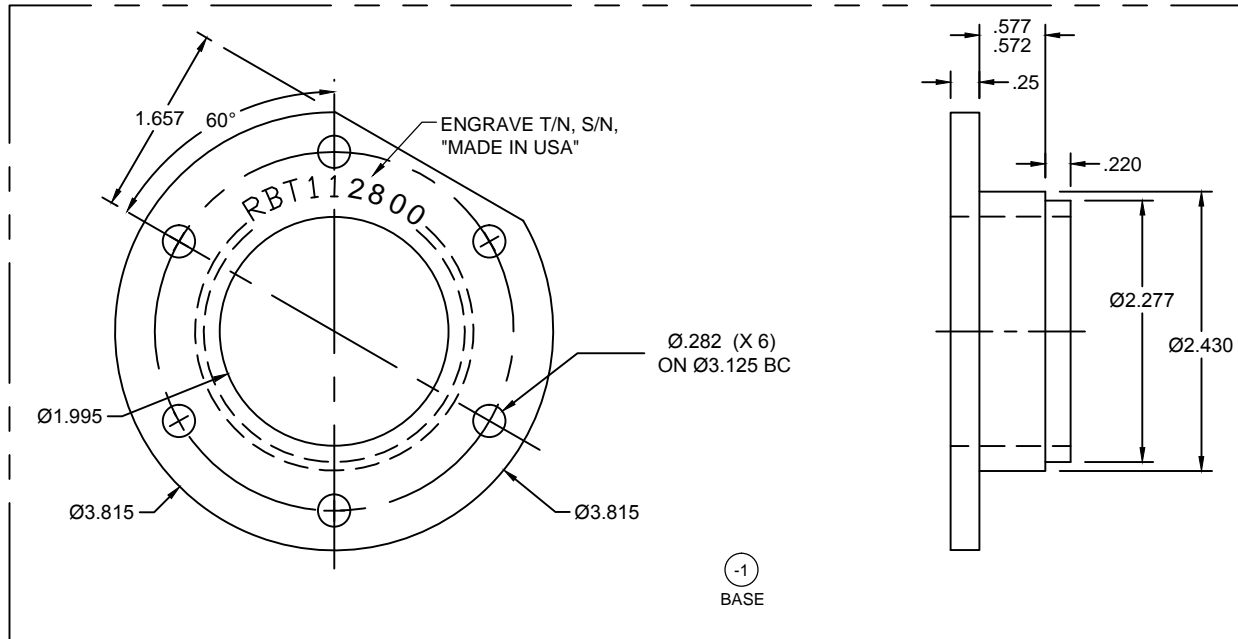


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| REVISIONS | | | | |
|-----------|--|---------|---------|----------|
| REV | DESCRIPTION | DATE | INITIAL | APPROVED |
| 1 | UPDATED TOOL PER MAINTENANCE & ENGINEERING UPDATE. | 4/12/02 | | |
| 2 | CHANGED -3 DIA. 1.363 & 1.53 TO SHOWN. | 7/27/05 | | |
| 3 | ADDED FLANGE TRIM & -3 DIA. CHANGE FROM .850 TO .920. | 5/15/06 | | |
| 3A | CH'D TITLEBLOCK & REVISION BLOCK, ADDED ENGRAVE NOTE -1. | 1/26/10 | RJC | RW |



| ASSY QTY | ASSY QTY | B/O | PART # | QTY | DESCRIPTION | MATERIAL | B/O INFORMATION OR SPECIFICATIONS |
|----------|----------|-----|--------|-----|-----------------------|----------|-----------------------------------|
| | | | -1 | 1 | BASE | 6061 | Ø3-7/8 x 1 |
| | | | -3 | 1 | PTO SEAL INSTALL TOOL | 6061 | Ø1-9/16 x 1-7/8 |

| | |
|--|---------------|
| RED BARN MACHINE | |
| TITLE PTO SEAL INSTALL TOOL | |
| DWG NO. RBT112800 | REV 3A |
| UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES | |
| TOLERANCES ON: | |
| DECIMALS .XXX ± .005 FRACTIONS ± 1/32 | |
| .XX ± .01 ANGLES ± 5° | |
| X ± .1 | |
| UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE NTS | DATE 11-29-01 |
| SHEET 1 of 1 | |

| |
|----------------------|
| DRAWN BY: COLE |
| APPROVED |
| HEAT TREAT |
| FINISH ANDDIZE CLEAR |
| USED ON MODEL |
| ALLISON ALL 250 |
| SERIES C18 THRU C30 |